



TECHNICAL DATA SHEET

ONE-N-DONE®

Multi-Purpose Tape - Black

DESCRIPTION

ONE-N-DONE® Multi-Purpose Tape is a one step, easy to use VOC free tape product that has a UV resistant backing combined with the industry leading elastomeric polymer adhesive on the market today. Once installed this material is impermeable to water and water vapor creating ONE-N-DONE® seal.

The polymer adhesive is pressure sensitive and bonds permanently to most materials. ONE-N-DONE® provides a permanent seal when installed correctly. ONE-N-DONE® is available in Black.

RECOMMENDED USE

ONE-N-DONE® Multi-Purpose Tape is used by industry professionals to seal Roofs, Metal, SIP panels, TPO, PVC, EPDM, Smooth BUR Systems, Flashings, Gutters, Drain Pipes, Skylights, Window and Door openings. It is also commonly used to stop leaks on RVs, campers, transportation and marine industry. ONE-N-DONE® is ideal for use on seams, dissimilar materials, and joints. ONE-N-DONE Tapes easily conform to irregular surfaces. Making it the ideal product for use in hard to seal areas. ONE-N-DONE® Multi-Purpose Tape is UV stable. It does not need to be top-coated.

SUBSTRATE COMPATIBILITY

ONE-N-DONE® Multi-Purpose Tape will bond aggressively to most materials including: metals, plastics, roofing materials, wood, gypsum, concrete, brick, fiberglass and many previously painted surfaces. Perform an adhesion test to confirm compatibility when required.

SURFACE PREPARATION

Surface must be clean and dry, with no oils, grease or loose debris. Remove salt and other contaminants by pressure washing with a suitable detergent followed by a fresh water rinse. Rust and other adhered foreign matter should be removed by scraping or wire brushing followed by a solvent wipe.

APPLICATION

Remove release liner on one side of tape and firmly press onto surface. Use of a roller is suggested to assure full contact between the adhesive and the substrate. Laps in tape should be equal to 50% of width of the tape. Peel adhesion test is always recommended.

Precautions: For best results, test adhesion on membranes before applying. Do NOT store at temperatures above 110°F. Do NOT stretch tape during installation.

OPTIONAL PRIMER

ONE-N-DONE® Multi-Purpose Tape has an aggressive adhesive to allow for quick, easy and permanent adhesion. When applying to hard to clean surface or in cold temperatures (below 40°F), Primer may be required below 40°F. (4C) pending substrate adhesion test to the surface to improve bond.

To our knowledge, all the technical information in this document is true and accurate at the date of publication of this technical data sheet and remain subject to modification without prior notice. The user can contact Harco HIS to verify the accuracy of the information before to specify the product or before to order it. We warranty that our product are compliant with the standards of quality control established by Harco HIS. We don't accept any liability regarding the coverage ratio, the performances or any wound resulting from the use of the product. The responsibility of Harco HIS if any is limited to the replacement of the product. No other warranty is given by Harco HIS directly or indirectly, by legal route or otherwise, regarding the suitability of the product to a given application.

Typical Technical Data

Property	US Customary	Metric	Test Method
Total Thickness	35 mils	0.89 mm	ASTM D1000
Backing Thickness	8 mils	0.20 mm	ASTM D1000
Adhesive Thickness	27 mils	0.69 mm	ASTM D1000
Adhesion to Metal	12 lb/in	2.10 N/mm	ASTM D1000
Adhesion to Wood	8 lb/in	1.40 N/mm	ASTM D1000
Adhesion to TPO	8 lb/in	1.40 N/mm	ASTM D1000
Tensile Strength	30 lb/in (+/- 5 lb)	5.25 N/mm	ASTM D1000
Elongation	650%	650%	ASTM D1000
Impact Resistance	34 in lb	3.8 J	ASTM G14
Water Vapor Transmission Rate @100°F (38°C)	<0.005 g/(24h*100 in ²)	<0.003 g/(h*m ²)	ASTM E96 Method B
Water Absorption	<0.5%	<0.5%	ASTM D570
Application Temperature Range*	-20°F to +140°F	-29°C to +60°C	
Service Temperature Range	-20°F to +140°F	-29°C to +60°C	

*Primer may be required below 40°F. (4C) pending substrate adhesion test.

Values are typical performance properties and characteristics based on laboratory testing. This is intended as a guide for comparison purposes and does not constitute a specification or specification range.

ORDERING INFORMATION

PRODUCT	Roll Size	Roll Size - metric	Rolls Per Case	Weight / Case	Case/ Pallet
OND - MPB - 2	2" x 50'	5.08cm x 15.2m	12	24	24
OND - MPB - 4	4" x 50'	10.16cm x 15.2m	6	24	24
OND - MPB - 6	6" x 50'	15.24cm x 15.2m	4	24	24
OND - MPB - 12	12" x 50'	30.48cm x 15.2m	2	24	24

Custom sizes are available upon request

Custom colors are available upon request

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